# \*\*\* SAMPLE HISTORY\*\*\*

CUSTOMER:

CUSTOMER P/N:

DELTA MODEL: FFC0912DE-TP04

DELIA MODEL. FFC0912DE-1F04							
REV.	DESCRIPTION	DRAWN	CHECKED		APPROVED	ISSUE	
			ME	EE	CE	ALLINOVED	DATE
00	ISSUE SPEC.						
01	UPDATE SPEC SHEET PAGE 7 CHANGE BLUE WIRE TO YELLOW WIRE ASSIGN TO PWM CONTROL	SUKANYA.P FEB.21.2019	CHUTIPON.UANS FEB.21.2019	AEK FEB.21.2019		AEK	FEB.21.2019



# SPECIFICATION FOR APPROVAL

Customer.	
Description. DC FAN	
Part No.	REV
Delta Model No. FFC0912DE-TP04	REV01
Sample Issue No.	
Sample Issue Date. FEB.21.2019	
PLEASE SEND ONE COPY OF THIS S	PECIFICATION BACK
AFTER YOU SIGNED APPROVAL FOR	PRODUCTION PRE-
ARRANGMENT.	
APPROVED BY:	
DATE :	

DELTA ELECTRONICS (THAILAND) PCL. 111 MOO 9, WELLGROW INDUSTRIAL ESTATE, BANGNA-TRAD ROAD, BANGWUA, BANGPAKONG, CHACHEONGSAO 24180 THAILAND.

TEL: +66-(0)38-522360-8FAX: +66-(0)38-522477 DELTA ELECTRONICS (THAILAND) PCL. 111 MOO 9, WELLGROW INDUSTRIAL ESTATE, BANGNA-TRAD ROAD, BANGWUA, BANGPAKONG, CHACHEONGSAO 24180 THAILAND. TEL: +66-(0)38-522360-8 FAX: +66-(0)38-522477

# 

NONE	
DESCRIPTION:	

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# 

#### **Customer:**

Description:	DC FAN				
Customer P/N:	REV:				
Delta Model NO.:	FFC0912DE-TP04	DELTA SAFETY MODEL NO.:	FFC0912DE		
Sample Rev: 01		Issue NO:			
Sample Issue Date:	FEB.21.2019	Quantity:			

#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

#### 2. CHARACTERS:

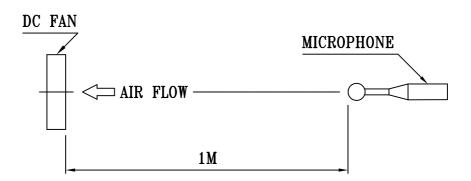
ITEM	DESCRIPTION		
RATED VOLTAGE	12 VDC		
OPERATION VOLTAGE	7.0 - 13.2 VDC		
INPUT CURRENT (AVG.)	0.8 (MAX. 1.50) A (SAFETY CURRENT ON LABEL : 1.50A)		
INPUT POWER (AVG.)	9.6 (MAX. 18.00) W		
SPEED	4800±10% R.P.M.		
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	3.120 (MIN. 2.810 ) M <sup>3</sup> /MIN. 110.18 (MIN. 99.23 ) CFM		
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	16.90 (MIN. $13.69$ ) mmH <sub>2</sub> 0 $0.665$ (MIN. $0.539$ ) inchH <sub>2</sub> 0		
ACOUSTICAL NOISE (AVG.)	55.0 (MAX. 59.0) dB-A		
INSULATION TYPE	UL: CLASS A		

(continued)

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INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
  - 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
  - 3. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
  - 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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#### 3. MECHANICAL:

- 3-3. IMPELLER PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM TWO BALL BEARINGS
- 3-5. WEIGHT 198 GRAMS (REF.)

#### 4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE -10 TO +60 DEGREE C
- 4-2. STORAGE TEMPERATURE -40 TO +75 DEGREE C
- 4-3. OPERATING HUMIDITY 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY 5 TO 95 % RH

#### 5. PROTECTION:

#### 5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

#### 5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

#### 6. RE OZONE DEPLETING SUBSTANCES:

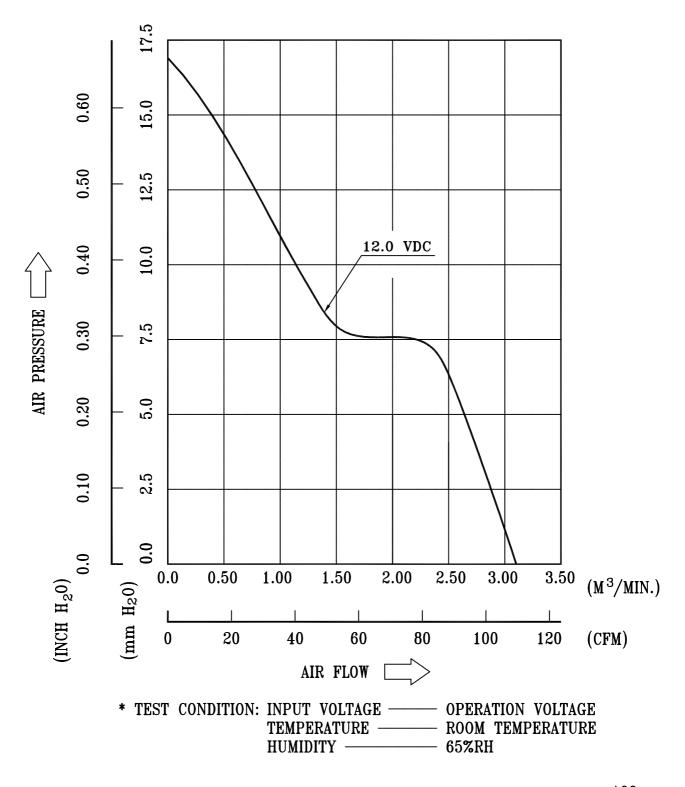
6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

#### 7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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### 9. P & Q CURVE:



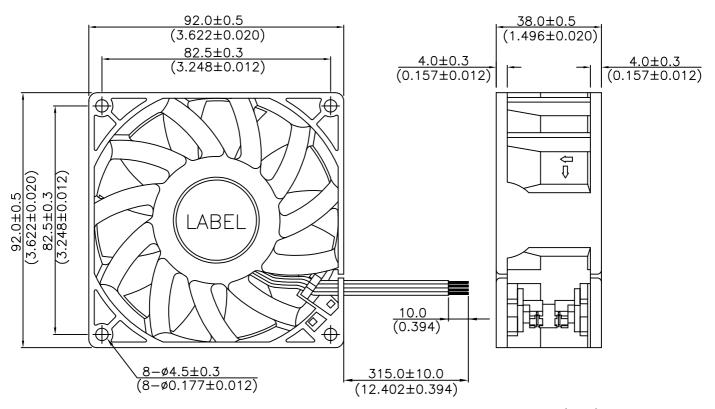
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#### 10. DIMENSION DRAWING:

LABEL:





UNIT: mm(INCH)

1. WIRE: UL1061 AWG#24

BLACK WIRE ---- (-)

RED WIRE ---- (+)

BLUE WIRE ---- (-F00)

YELLOW WIRE ---- (PWM)

2. THIS PRODUCT IS RoHS COMPLIANT

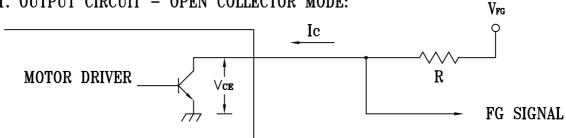
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**DELTA MODEL:** 

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### 11. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



**CAUTION:** 

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

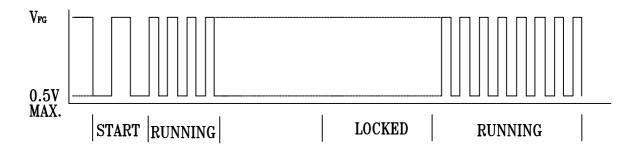
 $V_{CE}$  (sat)=0.5V MAX.

 $V_{FG} = 13.8 VDC MAX.$ 

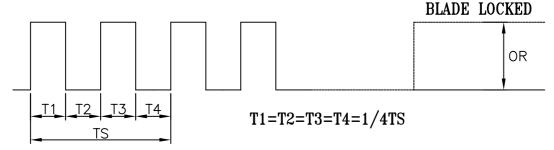
 $I_c = 5mA MAX.$ 

R≥V<sub>FG</sub>/I<sub>C</sub>

3. FREQUENCY GENERATOR WAVEFORM:



#### FAN RUNNING FOR 4 POLES



N=R.P.M

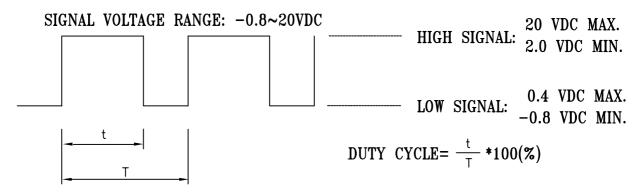
TS=60/N(SEC)

- \*VOLTAGE LEVEL AFTER BLADE LOCKED
- \*4 POLES

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### 12. PWM CONTROL SIGNAL:

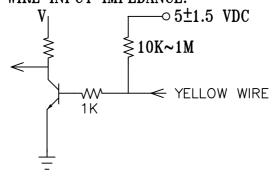


- THE FREQUENCY FOR CONTROL SINGAL OF THE FAN SHALL BE ABLE TO ACCEPT A 30HZ~300 KHZ.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 20K HZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.

### 13. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=20KHZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) TYP.
100	4800±10%	0.80
50	2400±10%	0.14
0	0	0.01

#### 14. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



14-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROLL INPUT IS LEFT UNCONNECTED.

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# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an "4.7μF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 01 Date: June 24, 2009